

## METAL PRIMERS

PRODUCT NAME	APPLICATION	SYSTEM	MIX RATIO	TYPICAL CURE TIME	FEATURES
<b>Erabond Metal</b>	For bonding Hot Cast PU to Metal: <ul style="list-style-type: none"> <li>Steel</li> <li>Iron</li> <li>Aluminium</li> <li>Manganese</li> </ul>	25% solids 1 - Component Phenolic	1 - Component System. This system is also available in red	1 Hour @ 100°C	<ul style="list-style-type: none"> <li>Good Chemical Resistance</li> <li>Low Viscosity</li> <li>Can be brushed, dip or spray applied</li> </ul>
<b>Erabond 6100FC</b>	For bonding Sprayable PU to Metal: <ul style="list-style-type: none"> <li>Steel</li> <li>Ductile Iron</li> <li>Galvanised Steel</li> </ul>	High Solids (68%) 2 - Component Polyurethane	1:1 by volume	2-3 Hours @ 25°C	<ul style="list-style-type: none"> <li>Excellent Chemical resistance</li> <li>High Flexibility</li> <li>Impact Resistance</li> <li>Relatively Low Cost</li> </ul>
<b>Erabond CM</b>	For bonding Sprayable PU and Cold Cast/Trowellable PU to Metal: <ul style="list-style-type: none"> <li>Steel</li> <li>Aluminium</li> <li>Galvanised Steel</li> </ul>	Low solids (18%) 2 - Component Polyurethane	1:1 by weight	1-2 Hours @ 25°C	<ul style="list-style-type: none"> <li>Excellent Chemical resistance</li> </ul>

## POLYURETHANE PRIMERS

<b>PR-1167</b>	For bonding PU to PU	High Solids (60%) 1 - Component Polyurethane	1 - Component System	1-2 Hours @25°Cw	<ul style="list-style-type: none"> <li>High Flexibility</li> <li>Impact Resistance</li> </ul>
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## CONCRETE PRIMERS

<b>Erabond Concrete</b>	For bonding Sprayable PU to Concrete	High Solids (65%) 1 - Component Polyurethane	1 - Component System	1-2 Hours @ 25°C	<ul style="list-style-type: none"> <li>Low viscosity to promote good penetration of the concrete</li> <li>Dries to a hard polymer that helps prevent potential outgassing from the concrete into elastomeric top coat</li> </ul>
<b>Erabond 2K Concrete</b>	For bonding sprayable PU to Concrete	100% solids 2 - Component Epoxy	5:3 by volume	18-22 hours @ 25°C	<ul style="list-style-type: none"> <li>No solvent</li> <li>Low viscosity for good concrete penetration</li> <li>Accredited to AS/NZS 4020 for potable water applications where the primer and top coat need to form a compliant system for potable water use</li> </ul>